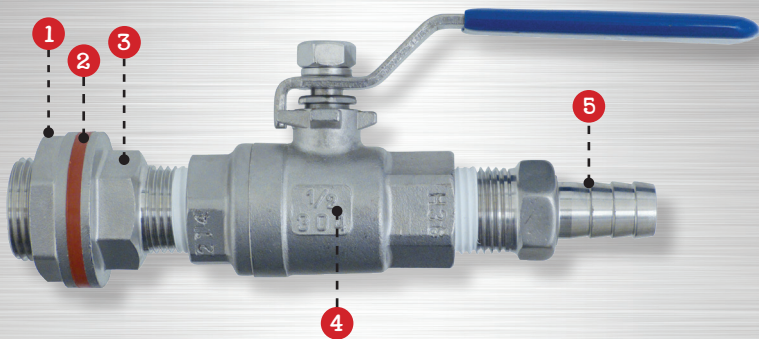


Brewmaster
SINCE • 1971

Stainless WELDLESS SPIGOT



Includes:

- 1) Stainless Lock Nut
- 2) Red Silicone Gasket
- 3) Stainless Bulkhead (1/2" FPT x 1/2" MPT)
- 4) Stainless Ball Valve (1/2" FPT x 1/2" FPT)
- 5) Stainless Barb (1/2" MPT)

Note: Your kettle wall will be between parts (1) and (2)



Installation Instructions:



ALWAYS WEAR PROTECTIVE SAFETY GLASSES WHEN DRILLING METAL



- 1** Determine where you'd like to install your Spigot and mark the spot with a pen (keep in mind the final diameter of the hole will be 1"). We recommend that the bottom of the drilled hole is at least 1" away from the base of your kettle, as having the Bulkhead closer to the flame can result in damage to the equipment over time.
 - 2** Secure your kettle and drill a pilot hole with a 1/4" drill bit. Next change to a step drill bit to gradually enlarge your pilot hole to the final necessary diameter of 1".
 - 3** As you get closer to the 1" size hole, check to see if your Bulkhead **(3)** makes it through with each additional step. **Note:** *make sure to use the wider side of the Bulkhead when checking the hole size.*
 - 4** Unscrew Lock Nut **(1)** from Bulkhead **(3)**, leaving the Red Gasket **(2)** in place on the Bulkhead.
 - 5** Insert the larger threaded side of the Bulkhead **(3)** through the hole in your kettle from the outside.
 - 6** Thread the Lock Nut **(1)** back on from the inside. Generally, with the Red Gasket **(2)** outside, hand tightening the lock nut will be enough to seal your kettle.
 - 7** Fill your vessel with water and test for leaks before using it. Tighten down further on the Lock Nut **(1)** and Bulkhead **(3)** body if necessary.
- Please Note:** On brew day, be sure to position your kettle so the red gasket **(2)** is not in direct contact with the flame.